SPRAY NOZZLES FOR INDUSTRIAL APPLICATIONS

AIR ASSISTED ATOMIZERS

PNR ITALIA

SPRAY NOZZLES FOR INDUSTRIAL APPLICATIONS

PNR ITALIA manufactures and markets small spraying nozzles for individual use up to spraying systems for large industrial plants and is able to meet every customer's need with targeted solutions.

The wide range of products includes spray nozzles, washing heads and complementary accessories such as filters, guns and hoses for industrial washing, ejectors, blow nozzles, joints and hose clamps.

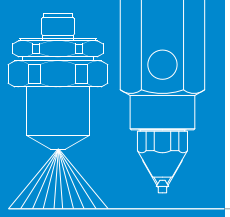
Located in Voghera, not far from Milan, the Headquarter and production plant is located in a strategic area favored by the proximity to the main motorway networks and important international maritime routes, easily accessible from the port of Genoa.
PNR ITALIA started its activity in 1968 with the trade and production of components and spraying nozzles for fire protection systems and, subsequently, with a range of sprayers for industrial applications. Over time it has grown and consolidated through a commercial policy based on a widespread network of partners present in the main foreign markets and also thanks to a continuous investment in research.

Today PNR ITALIA has at its disposal a technologically advanced production plant for the production of spraying nozzles, washing heads and atomizers with absolute quality machines, many of which work with CNC technology, often internally designed for special machining.

With an annual production of about 9 million pieces, PNR ITALIA is a solid industrial reality oriented to constant growth, driven by high-tech investments and product innovation.

CONTENT

PNR Italia Headquarters
Voghera (PV)



INTRODUCTION

AIR ASSISTED ATOMIZING

Several industrial processes need the atomizing of liquids into fine and very fine droplets.
This result might be achieved by means of a purely hydraulic nozzle, with the liquid being fed at high pressure through a very small orifice, but the process would originate two main problems:

- Requiring costly investments and complicated lay-out.
- Originating plugging problems because of the small orifice dimensions.

In the majority of industrial processes a fine liquid atomization is obtained by means of air assisted atomizers, where compressed air supplies the required energy to break the liquid and to throw the droplets at a given distance from the atomizer. An air atomizing system has however two inherent limitations:

- The narrow inside passages require adequate filtering of air and liquid.
- The high speed jet will only produce narrow angle sprays. To overcome this inconvenience multiple orifice atomizers are used to produce a diverging sprays with better droplet distribution.

AIR ASSISTED ATOMIZERS

The first two sections of the Catalog show two types of atomizers largely used in the industry, the third one deals with complete atomizing systems.

ULTRASONIC ATOMIZERS

These devices provide liquid atomization in two steps:

- The liquid is injected into the nozzle center and is first atomized by shear action and then mixed with the high speed air stream leaving the nozzle through the outlet orifice.
- The stream carrying the droplets is taken to impact onto a resonator placed in front of the nozzle orifice, and generates a field of sound waves for additional droplet breakup.

Ultrasonic atomizers produce very fine droplets, in a tight dimensional range, and supply low capacities below 100 liters per hour.
Their operation produces a typical noise, the level of which needs to be checked according to the local regulations if some personnel is supposed to work in a nearby area.

CLASSIC ATOMIZERS

These devices produce liquid atomization by simple shear action, providing a high velocity stream to impact onto a liquid flow. In spite of their inherent low efficiency, and because of the low capacities involved, classic atomizers are the most convenient solution for most of the current applications. A wide range of spray patterns, capacities, atomizer types, body options and accessories has been developed to suit many different requirements from the industry.

PNR MATERIAL CODES

Many products in this Catalog are available in different materials, and therefore the product codes carry often two letters (XX) which need to be replaced from the required material code. A list with the most used codes is given in the following.

A1	Mild steel	**D3**	Polyamide (PA)	**L1**	Monel 400
A2	High speed steel	**D5**	Polypropylene, w/talcum	**L2**	Incolloy 825
A8	Zinc plated steel	**D6**	Polypropylene, 25% glass fiber	**L8**	Hastelloy
A9	Nickel plated steel	**D7**	High Density Polyethylene	**P6**	Acrilyc but. stirene (ABS)
B1	AISI 303 Stainless steel	**D8**	Polyvinyliden fluoride (PVDF)	**P8**	EPDM, 40 Shore
B2	AISI 304 Stainless steel	**E0**	EPDM	**T1**	Brass
B21	AISI 304 L Stainless steel	**E1**	Ethylenpolytetrafluor. (PTFE)	**T2**	Chrome plated brass
B3	AISI 316 Stainless steel	**E3**	Acetalic resin (POM)	**T3**	Copper
B31	AISI 316 L Stainless steel	**E31**	DELRIN ®	**T8**	Nickel plated brass
B8	AISI 309 Stainless steel	**E6**	LUCITE ® (PMMA)	**T81**	ENP Brass
C2	AISI 416, Hardened SS	**E7**	Viton	**T9**	Brass body, Stainless steel set-up
D1	Polyvinylchloride (PVC)	**E8**	Synthetic rubber (NBR)	**V1**	Aluminum
D2	Polypropylene (PP)	**H1**	Titanium	**V7**	ENP Aluminum

PROPERTIES OF A LIQUID SPRAY

The atomization of a liquid by means of a compressible fluid, like air, steam or a gas, is defined two-phase or twin-fluid or pneumatic atomization. Many industrial processes require using finely atomized droplets and the techniques to produce finely atomized sprays have been largely improved in recent years with new types of atomizers being developed.
In addition more sophisticated process techniques have increased the demand for a precise definition about the characteristics of a given spray for the purpose of getting precisely repeatable results. The most interesting parameters defining a given spray have been defined as in the following, and are now available to the process design engineer.

ARITHMETIC MEAN DIAMETER - AMD (D10)
This is the arithmetic Mean Value as calculated on the diameters from the total number of the drops in the sample spray.

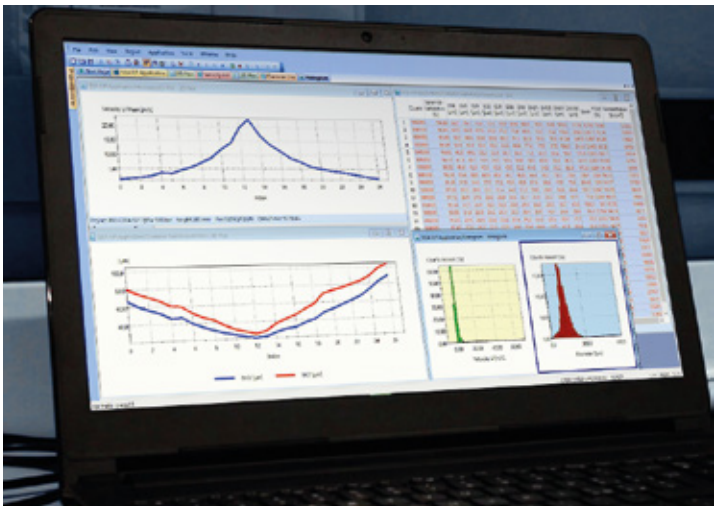
VOLUME MEAN DIAMETER - VMD (D30)
This is the diameter of that drop whose volume is the arithmetic mean from the total number of the drops in the sample spray.

SAUTER MEAN DIAMETER - SMD (D32)
This is the diameter of that drop whose Volume/Surface ratio is the arithmetic mean from the total number of the drops in the sample spray.

The following Histograms and Diagrams are often used to resume the data referring to the above parameters and give a visual definition of a spray:

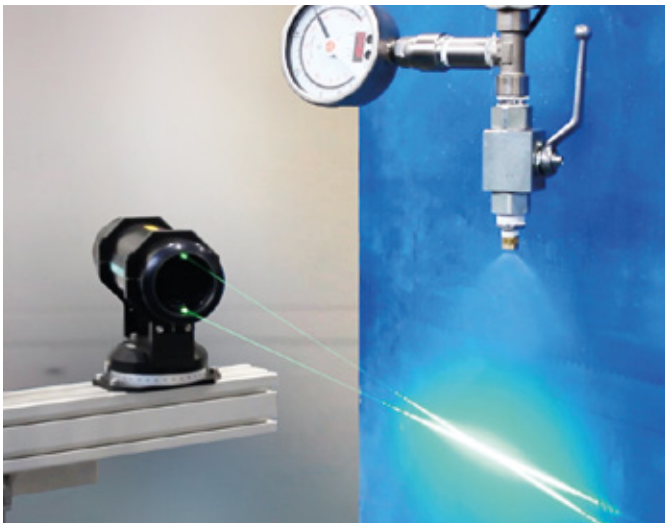
- *Volume percentage cumulative diagram*
- *Droplet diameter distribution Histogram*
- *Droplet velocity distribution Histogram*

The dimensional parameters and the above information make it possible to base process calculations on precise data atomization degree, efficiency of heat exchange and spray behavior in a given operation ambient. The knowledge of a value for the Sauter Mean Diameter SMD (D32) in a given spray is of special importance for the calculation of heating exchange in evaporative cooling processes, since it makes it possible to know the value of the total heat exchange surface obtained atomizing a known quantity of liquid.



PNR can supply upon request complete documentation containing test reports about the aforementioned parameters for all PNR catalog and special atomizers.

The Histograms beside show the distribution of droplet diameters (D32) and velocities for one spray ob tained in our laboratory.



The photo beside shows a test performed in our laboratory. A laser Interpherometer is used to measure and record the spray parameters, while fluid flow rates and feed pressures are monitored with high precision instruments.

PLEASE NOTE
All capacity values given in this catalog refer to test performed using water and compressed air. Atomizing liquids other than water, or using motive fluids different from compressed air will modify the performance of any atomizer, which have to be assessed through a laboratory test.

ULTRASONIC ATOMIZERS

Ultrasonic atomizers operate on a very sophisticated process which is based on two steps:

In the first one tiny water jets are injected into an high speed air flow which provides a first break up and atomization of the fluid.

In the second step the two phase flow, air entraining liquid droplets, goes trough a field of sound waves which produce a further break up and a lower droplet dimension. This is realized through an impact between the two phase flow and a resonator located in front of the nozzle orifice.

Ultrasonic atomizers can only be manufactured with high precision machining operations but offer the following remarkable advantages:

A.

The droplets in the atomized jet show low values for the Sauter Mean Diameter, and in addition a rather narrow range of individual droplet diameter: in other words the drops are very small and with little difference in diameter between the smallest and the biggest droplet.
This means the spray is made by droplets very small and very similar in size, which is very important in all evaporative processes like for example air humidification: it is rather easy then to obtain values for the evaporation time and evaporation length of a given spray.

B.

The noticeable variations in local air pressure all around the resonator, associated to the sound waves, eliminate the danger of dust and foreign particles build-up in the vicinity of the nozzle orifice, thus avoiding a decay in the atomizer performance.

The system will then be very reliable and require limited or null maintenance.

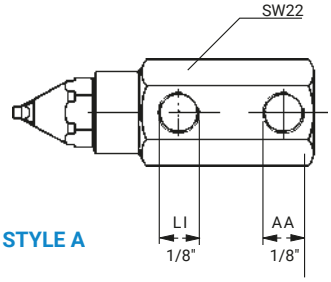
These atomizers are mainly used in air humidification systems, that is for the atomization in the atmosphere of disinfectants and other pharmaceutical products.

ATOMIZERS AND FITTINGS

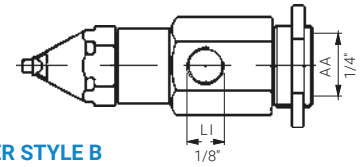
Ultrasonic atomizers produce the finest sprays available with air assistance for industrial processes, with a narrow angle full cone jet. Water and air do not mix in a confined volume before leaving the nozzle and therefore their feed pressures can be adjusted independently without influencing each other: this allows for a very wide regulation range on the liquid capacity and makes it easier to reach the desired operating conditions.
Please note that the code given in the table only refers to the atomizing head and must be completed with the identification for one of the four connection adapters available, as shown below in the page.

MATERIALS	ATOMIZING HEAD	B1 AISI 303 STAINLESS STEEL
	ADAPTER	B1 AISI 303 STAINLESS STEEL
		T1 BRASS

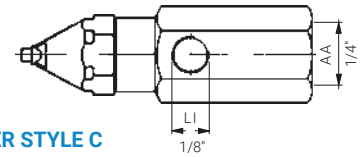
WM = Water capacity ((l/min)
AH = Air capacity (Nmc/hour)



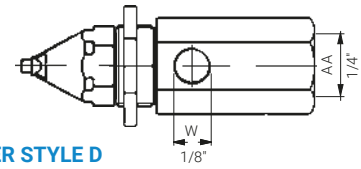
ADAPTER STYLE A



ADAPTER STYLE B



ADAPTER STYLE C



ADAPTER STYLE D

LOCKNUT FITS BOTH FRONT AND REAR THREADED BODIES

B and D adapter style allow for mounting the atomizer through a wall or the side of a duct. In this case do not forget to order the VAM 2002 xxA locknut, which fits both, to hold the adapter in place.

	CODE		AIR PRESSURE (BAR)									
			WM	AH	WM	AH	WM	AH	WM	AH	WM	AH
25°	MAD 0331 B1	2	0,10	3,1	0,12	3,0	0,15	3,1	0,27	2,7	-	-
		3	0,05	3,7	0,10	3,1	0,12	3,6	0,20	3,7	0,32	2,9
		4	0,02	4,7	0,05	4,8	0,08	4,4	0,18	4,4	0,25	4,2
		5	-	-	0,02	5,3	0,05	5,3	0,13	5,5	0,22	5,2
		6	-	-	-	-	0,02	6,1	0,12	6,0	0,18	5,8
	MAD 0801 B1	2	0,23	2,7	0,28	2,9	0,37	2,7	0,72	2,2	-	-
		3	0,22	3,6	0,27	3,6	0,32	3,5	0,52	3,2	0,82	2,7
		4	0,18	4,5	0,22	4,4	0,28	4,6	0,45	4,6	0,62	4,7
		5	0,12	5,4	0,18	5,3	0,25	5,6	0,40	5,4	0,53	5,4
		6	0,07	6,2	0,13	6,3	0,22	6,2	0,35	6,3	0,50	6,2
	MAD 1131 B1	2	0,50	7,3	0,60	6,6	0,73	6,9	1,15	5,6	-	-
		3	0,40	9,7	0,50	9,5	0,65	9,4	0,96	9,3	1,35	7,9
		4	0,27	11,6	0,37	11,9	0,55	11,8	0,93	12,1	1,20	11,5
		5	0,13	13,9	0,23	13,8	0,38	14,0	0,87	14,1	1,15	13,8
		6	0,07	18,6	0,13	18,7	0,27	8,7	0,72	18,9	1,10	19,0
40°	MAL 0800 B1	2	0,18	2,7	0,23	2,7	0,32	2,9	0,73	2,1	-	-
		3	0,15	3,7	0,18	3,9	0,25	3,5	0,50	3,7	0,85	2,6
		4	0,10	4,5	0,17	4,6	0,22	4,9	0,33	4,8	0,53	4,4
		5	0,03	5,4	0,10	5,6	0,18	5,4	0,30	5,4	0,45	5,3
		6	-	-	0,03	6,2	0,12	6,3	0,27	6,2	0,38	6,3
	MAL 1130 B1	2	0,46	7,3	0,52	7,2	0,68	6,8	1,13	5,7	-	-
		3	0,38	9,5	0,47	9,7	0,65	10,2	0,95	9,4	1,27	7,7
		4	0,23	11,8	0,35	11,8	0,50	11,9	0,88	12,1	1,15	11,8
		5	0,13	13,5	0,23	13,9	0,37	14,0	0,82	14,1	1,10	14,2
		6	0,07	16,0	0,13	16,2	0,27	16,2	0,63	16,2	1,03	16,3
	MAL 1300 B1	2	0,95	14,6	1,12	16,5	1,40	16,3	2,42	10,4	-	-
		3	0,80	19,3	1,00	20,0	1,26	22,2	1,90	19,2	2,87	14,5
		4	0,60	24,7	0,80	24,7	1,08	25,0	1,80	25,0	2,40	23,2
		5	0,42	29,9	0,60	30,3	0,90	30,4	1,70	30,5	2,27	29,9
		6	0,23	35,6	0,40	36,0	0,67	35,6	1,55	36,2	2,15	35,2
			0,5		0,7		1,0		2,0		3,0	

Liquid pressure (bar)

IDENTIFICATION CODES

ATOMIZING HEAD
The codes given in the table refer to the atomizing head only, and can be used to order the head as a separate part.

ADAPTERS
Can be ordered separately using the codes below, please replace
XX = B1 for AISI 303
XX = T1 for brass

COMPLETE ATOMIZERS
To identify a complete atomizer, please add to the head code the three suffix letters describing the potential adapter style and its material, according to the information beside.

MAD 0801 B1 X Y Z

ADAPTER MATERIAL
A = T1 Ottone
B = B1 AISI 303

ADAPTER STYLE
A = XMA 0103 xx
B = XMA 0101 xx
C = XMA 0102 xx
D = XMA 0100 xx

CONNECTION
G = BSP F
N = NPT F

CLASSIC ATOMIZERS

Classic atomizers are devices producing an atomized spray with the assistance of compressed air, where the liquid is broken into droplets when its outer surface is subjected to shear action from the high speed air flow.

By assembling together a range of standard components in different materials, several different capacity values, spray patterns, spray angles and operation modes can be obtained. In addition, specific application problems can be addressed by the use of special accessories available on request.

ATOMIZER SET-UP

The set-up is the device where air and liquid flow come in contact and produce the atomized jet. It consists of a liquid nozzle and an air nozzle, hose orifice dimensions are combined in several different ways in order to obtain the capacity, the spray pattern and the spray angle required.
The above spray parameters are given in the performance tables, besides each set-up code.

ATOMIZER BODIES

The atomizer body serves the purpose of conveniently connecting the set-up to the feed lines for air and water, and it may include some options like liquid shut-off or orifice cleaning needles. In addition to the MW type, the standard body, a more complete MX type includes an air operated cylinder for remote control of spray operation.

ACCESSORIES AND OPTIONS

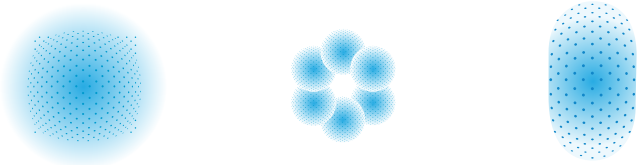
In addition to the standard range of components some specific requirements like resistance to internal erosion or solid build-up from water borne foreign matters, body options with a different design or different spray control procedures, can be addressed with special parts.

SPRAY SET-UP

A spray set-up is made out of a liquid nozzle and an air nozzle. When assembled the air nozzle fits precisely onto the liquid nozzle and the combination of the two provides the correct inside geometry to produce the spray. Such parameters of the two parts as the number, dimensions and profile of their inside passages determines all the characteristics of the atomized spray produced by that given set-up. A set-up can be selected according to the choices below.

The capacity tables in the following catalog pages show the specification of each individual set-up, that is air and liquid capacities as a function of air and liquid feed pressures, and spray dimensions. Spray dimensions are understood measured in still air for several pressure values, and cannot be precisely defined, therefore we give indicative values of the maximum throw and of the distance for which the spray maintains a consistent shape.

SPRAY PATTERN



FULL CONE	WIDE FULL CONE	FLAT JET
Round spray pattern	Cluster spray pattern	Flat spray pattern

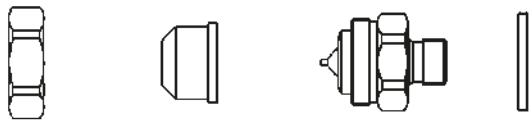
OPERATION PRINCPLE	Internal mix	*Page 8*
	External mix	

LIQUID FEED	Pressure feeding	*Page 8*
	Siphon feeding	

SET-UP PARTS

The set-up code, complete with the material code, can be used to order air and liquid nozzle together.
Under the set-up code, air (An) and liquid nozzle (Ln) codes are shown separately for ordering them as spare parts, while Teflon seal and locknut can be ordered with the codes shown beside.
All PNR components are made interchangeable and can be combined even if made in different materials, like for example assembling an erosion resistant set-up in stainless steel with a brass body.

SET-UP PARTS



LOCKNUT	AIR NOZZLE	LIQUID NOZZLE	SEAL
VAM 1901 xx			*VDA 0981 E1**

SET-UP CODE	SUB 1520

Ln XMW 5001xx	Liquid nozzle code
An XMW 4001xx	Air nozzle code

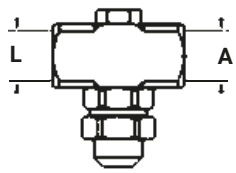
** Standard seal is in Teflon; on request, we can provide:*
- *Copper (VDA 0981 T3);*
- *Viton (VDA 0981 E7);*
- *AISI 316L (VDA 0981 B31).*

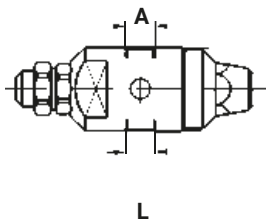
COMPLETE ATOMIZER CODE

Once the set-up code (and therefore the spray characteristics, has been choosen) it is necessary to choose the body and the options required to come to the complete atomizer code.
A set-up can be assembled basically on two different body types:

BASIC BODY
This body serves the only purpose of connecting the set-up inlets to the air and liquid feed lines.
The plug on the body top can be replaced by several option equipment as shown next page.

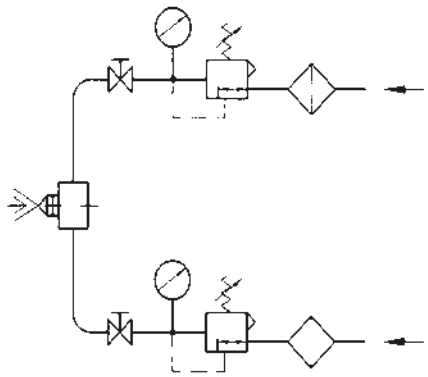
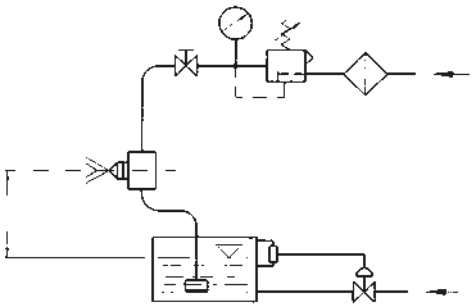
AIR ACTUATED BODY
This body has a built in air cylinder allowing to start and stop the spray from a remote location.





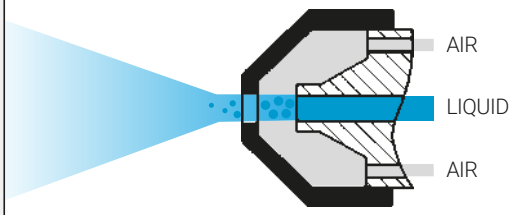
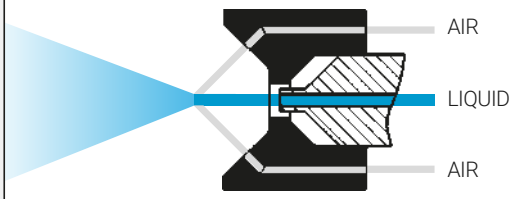
ATOMIZER FEEDING

An atomizer can work on two different liquid feed principles, that is:
- Liquid is supplied to the atomizer through a line under pressure
- Liquid is aspirated by the atomizer from a container at ambient pressure.

PRESSURE PRINCIPLE	It is the most widely used, and therefore a large range of capacities and spray patterns are available. Liquid capacity, air capacity and droplet sizes can be adjusted by regulating air and liquid feed pressures and the two fluids are mixed inside the atomizer prior to be ejected (*Internal mix atomizers*). A different type allows for mixing the fluids just after they are ejected from the orifice, avoiding mutual influence of the two fluid pressure values inside a mixing chamber and allowing wider regulation range (*External mix atomizers*).	
SIPHON PRINCIPLE	These atomizers offer lower capacity values for liquids and a simpler layout since the liquid is aspirated from the atomizer through a Venturi effect. The liquid is simply supplied from an open container, whose level can be lower or higher than the atomizer one to fine tune the liquid capacity. The atomizing air provides the vacuum necessary into the mixing chamber for the Venturi effect.	

SPRAY GENERATION

The set-up can be designed in two different ways so as to obtain the following actions:
- Air and liquid are mixed up in a mixing chamber inside the atomizer and then they are ejected through the orifice as a spray.
- Air and liquid are ejected from the atomizer through different orifices, and the spray is generated by the impact of the two jets.

INTERNAL MIX SET-UPS	The spray is ejected from one or more orifices in the wall of a mixing chamber. In these atomizers a change in the pressure of one of the fluids inside the mixing chamber has an influence on the capacity of the second fluid and this effect reduces the ease of regulation. As an example, increasing the air pressure will decrease the liquid quantity being atomized and the droplet size, and vice-versa.	
EXTERNAL MIX SET-UPS	The two fluids are ejected trough different orifices, their mixing happens outside the orifice. Therefore their pressure values can be adjusted avoiding cross influence with a more precise and stabile regulation. External mix set-ups can only work with liquid feed under pressure, and only produce flat jet spray.	

MW

BODY TIPES AND OPTIONS

COMPLETE CODE

To obtain the complete code for an atomizer it is necessary to use the set-up code you have choosen from the performance table and complete it with the code for body and options as follows:

- Replace the first two letters in the set-up code (SU) with the code for standard body (MW).
- Add the code for the material you require.
- Add the code for the required options, if any, and the thread type code.

MWB 1520 X Y Z

CONNECTION

G = BSP Female (EU)
N = NPT Female (US)

OPTIONS

A  BASIC BODY

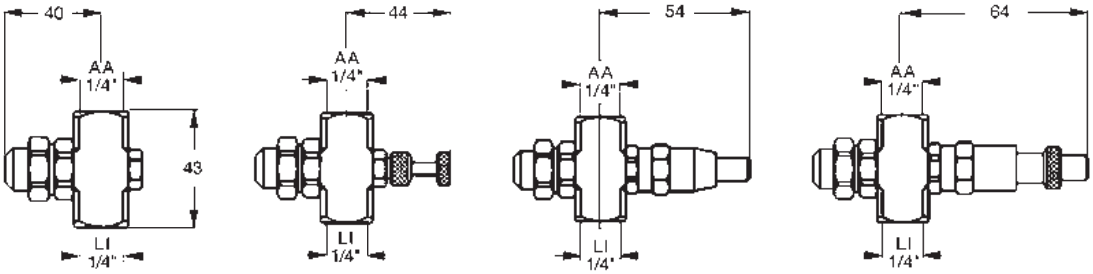
B  SHUT-OFF NEEDLE

C  CLEANING NEEDLE

D  CLEAN AND SHUT-OFF NEEDLE

MATERIALS

B1 = AISI 303 Stainless steel
B31 = AISI 316L Stainless steel
D1 = PVC
E6 = LUCITE® (PMMA)
T8 = Nickel plated brass



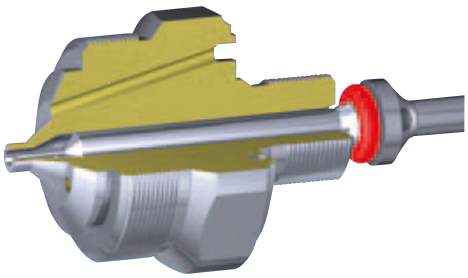
AA = air inlet(1/4" F)
LI = liquid inlet (1/4" F)

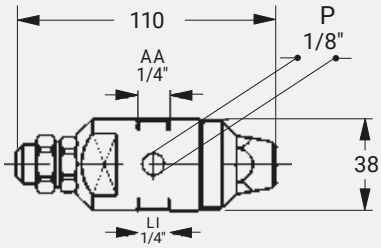
MX

BODY TIPES AND OPTIONS

AIR ACTUATED ATOMIZER

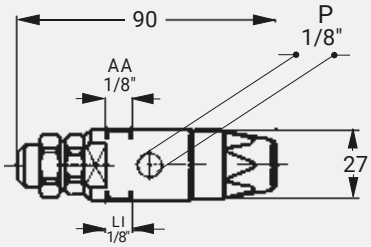
MX bodies contain an air actuated cylinder which controls the spray operation by means of a needle, opening or closing the water inlet in the liquid nozzle. Normally the air used for atomizing the liquid flows continuously, while the air to the actuator is used to start and stop the atomizing cycles.
For longer idle times between two atomizing cycles, where too much atomizing air would be wasted, sequenced shut-off should be organized for the two air lines. The actuator air should be stopped (and the liquid flow interrupted) before atomizing air to be sure all liquid inside is completely atomized and dripping is avoided. Conversely, when spray begins, atomizing air should be started first so that incoming liquid is atomized without dripping.





STANDARD SIZE

AA = atomizing air inlet (1/4" F)
LI = liquid inlet (1/4" F)
AC = cylinder air inlet (1/8" F)



MINI SIZE

AA = atomizing air inlet (1/8" F)
LI = liquid inlet (1/8" F)
AC = cylinder air inlet (1/8" F)

COMPLETE CODE

To obtain the complete code for an atomizer it is necessary to use the set-up code you have choosen from the performance table and complete it with the code for body and options as follows.

- Replace the first two letters in the set-up code (SU) with the code for air actuated body (MX).
- Add the code for the material you require.
- Add the code for the required options and the code for thread type.

NO-DRIP NEEDLE

Our engineers have invented, developed and introduced on the market a no-drip needle (Italian Patent MI96U-00541) to assure positive liquid shut-off and completely drip-free operation.
This solved completely the old problem of dripping atomizers as offered from our competitors. All air actuated PNR atomizers include this better and more consistent design as standard.

MXB 1520 X YY Z

MATERIALS

B1 = AISI 303 Stainless steel
B31 = AISI 316L Stainless steel
T8 = Nickel plated brass

CONNECTION

G =BSP Female (EU)
N = NPT Female (US)

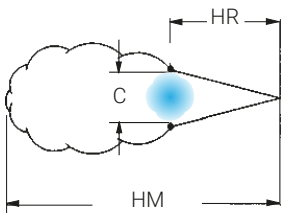
OPTIONS	SHUT-OFF NEEDLE	CLEANING NEEDLE
Standard	SA	SB
Mini	MA	MB
Standard single air inlet	UA	UB
Mini single air inlet	NA	NB

FULL CONE SPRAY

These single orifice set-ups produce narrow angle, full cone shaped, atomized sprays with a spray angle of about 20°. The spray length can reach from 2.500 to 9.000 mm depending upon the set-up type and operating conditions.
See advice on adjustment for flow rates and droplet size given at page 8.

MATERIALS
B1 AISI 303 STAINLESS STEE
B31 AISI 316L STAINLESS STEEL
D1 PVC
E6 LUCITE ® (PMMA)
T8 NICKEL PLATED BRASS

WH = Water capacity (l/hour)
AM = Air capacity (Nl/min)



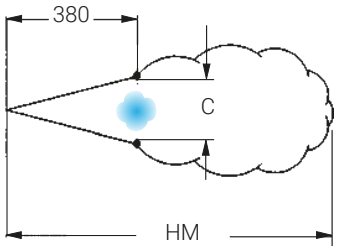
SET-UP CODE	AIR PRESSURE (BAR)																
		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	HR	C	HM
SUB 1520	0,7	2,5	15,6	1,4	6,4	13,9	2,7	6,2	23,0	3,5	7,8	28,0	-	-	-	-	-
	0,9	1,8	19,0	1,7	5,5	16,7	2,8	5,7	25,0	3,7	7,3	29,0	0,9	0,7	300	68	2700
	1,0	1,4	22,0	2,0	4,5	19,8	3,0	5,2	27,0	3,9	6,4	33,0	1,7	1,5	330	75	3000
	-	-	-	2,2	3,4	24,0	3,1	4,7	29,0	4,2	5,5	38,0	2,5	2,0	360	82	3400
	-	-	-	2,4	3,0	26,0	3,2	4,3	31,0	4,5	4,5	43,0	3,1	3,0	390	96	3800
Ln XMW 5001	-	-	-	2,5	2,5	28,0	3,4	3,9	33,0	4,6	4,1	45,0	4,5	4,0	440	116	4400
An XMW 4001	-	-	-	2,7	2,3	31,0	3,7	3,0	38,0	4,8	3,7	47,0	-	-	-	-	-
SUB 1670	0,7	2,5	18,7	1,7	6,7	29,0	2,2	9,2	34,0	2,8	11,9	39,0	-	-	-	-	-
	0,9	2,0	22,0	1,8	6,4	31,0	2,5	8,2	39,0	3,1	11,0	43,0	0,9	0,7	430	90	3700
	1,0	1,6	26,0	2,0	5,9	34,0	2,8	7,2	44,0	3,4	10,1	47,0	1,5	1,5	460	105	4000
	-	-	-	2,1	5,2	37,0	3,0	6,7	47,0	3,7	9,2	52,0	2,4	2,0	480	109	4300
	-	-	-	2,2	4,8	40,0	3,1	6,3	49,0	3,9	8,4	58,0	3,0	3,0	510	116	4600
Ln XMW 5001	-	-	-	2,4	4,3	43,0	3,2	5,9	52,0	4,2	7,6	62,0	3,9	4,0	560	147	5200
An XMW 4002	-	-	-	2,7	3,6	48,0	3,4	5,5	55,0	4,5	6,8	68,0	-	-	-	-	-
SUB 2142	0,9	4,8	21,0	2,0	10,7	33,0	2,7	16,5	37,0	3,4	20,0	43,0	-	-	-	-	-
	1,1	4,1	27,0	2,1	9,8	37,0	2,8	15,4	38,0	3,7	18,4	47,0	1,5	0,7	480	100	4000
	1,4	3,4	33,0	2,4	8,2	42,0	3,1	13,6	43,0	3,9	16,8	50,0	2,5	1,5	510	116	4300
	1,5	3,1	35,0	2,7	6,8	48,0	3,4	11,8	49,0	4,2	15,2	55,0	3,0	2,0	530	120	4600
	1,7	3,0	39,0	3,0	5,9	55,0	3,7	10,4	55,0	4,5	13,8	60,0	3,4	3,0	560	137	4900
Ln XMW 5002	1,8	2,9	41,0	3,2	5,0	59,0	3,9	9,1	61,0	4,8	12,4	65,0	4,2	4,0	600	158	5300
An XMW 4002	2,0	2,8	44,0	3,5	4,1	65,0	4,2	7,9	65,0	4,9	11,8	68,0	-	-	-	-	-
SUC 2376	1,1	13,0	76,0	2,8	20,0	136	3,4	32,0	149	4,6	37,0	193	-	-	-	-	-
	1,4	8,9	91,0	3,1	16,3	149	3,9	25,0	170	5,3	29,0	220	1,7	0,7	660	209	4900
	1,5	7,2	98,0	3,4	11,9	163	4,6	15,9	205	5,6	25,0	235	2,8	1,5	760	268	6100
	1,7	5,8	105	3,9	7,0	187	5,3	9,1	240	6,0	21,0	250	3,9	2,0	810	286	6700
	1,8	4,7	112	4,2	4,7	205	5,6	6,8	255	6,3	17,4	270	5,3	3,0	910	337	7900
Ln XMW 5003	2,0	3,6	119	4,6	3,0	220	6,0	5,0	275	6,7	14,0	290	6,0	4,0	970	359	9100
An XMW 4003	2,1	2,7	127	-	-	-	6,3	3,6	290	7,0	11,0	305	-	-	-	-	-
SUC 2690	0,9	31,0	57,0	2,1	53,0	96,0	2,7	80,0	103	3,8	88,0	135	-	-	-	-	-
	1,0	25,0	66,0	2,4	41,0	112	3,0	69,0	117	4,2	73,0	156	1,0	0,7	610	182	4900
	1,1	18,5	75,0	2,7	31,0	127	3,2	59,0	130	4,6	61,0	176	1,8	1,5	690	218	5800
	1,3	12,9	85,0	2,8	26,0	136	3,5	49,0	146	4,9	48,0	196	2,8	2,0	760	268	6700
	-	-	-	3,0	22,0	144	3,7	44,0	154	5,3	39,0	215	3,5	3,0	790	278	7000
Ln XMW 5004	-	-	-	-	-	-	3,8	37,0	161	5,6	31,0	240	4,9	4,0	910	337	8500
An XMW 4003	-	-	-	-	-	-	3,9	35,0	170	6,0	23,0	260	-	-	-	-	-
SUC 3129	1,0	44,0	86,0	2,0	123	108	2,2	199	88,0	3,0	250	99,0	-	-	-	-	-
	1,1	32,0	102	2,1	108	119	2,5	174	110	3,2	225	120	1,0	0,7	890	298	6100
	-	-	-	2,2	95,0	130	2,8	146	133	3,5	205	141	1,7	1,5	990	349	7000
	-	-	-	2,4	79,0	143	3,1	121	154	3,8	182	163	2,4	2,0	1040	385	7600
	-	-	-	2,5	64,0	155	3,2	108	166	4,1	159	184	3,1	3,0	1070	396	7900
Ln XMW 5005	-	-	-	2,7	52,0	166	3,4	95	176	4,6	121	225	3,8	4,0	1170	455	9100
An XMW 4004	-	-	-	2,8	42,0	178	3,5	84	187	4,9	93,0	255	-	-	-	-	-
Liquid pressure (bar)		0,7			2,0			3,0			4,0						

WIDE ANGLE FULL CONE SPRAY

These multi-orifice set-ups produce wide angle, full cone shaped, atomized sprays as a result from the combination of several narrow angle sprays.
The resulting encompassed spray angle is about 60°. The spray length can reach from 1.500 to 10.400 mm depending upon the set-up type and operating conditions. See advice on adjustment for flow rates and droplet size given at page 8.

MATERIALI
B1 AISI 303 STAINLESS STEE
B31 AISI 316L STAINLESS STEEL
D1 PVC
T8 NICKEL PLATED BRASS

WH = Water capacity (l/hour)
AM = Air capacity (Nl/min)



SET-UP CODE	AIR PRESSURE (BAR)															
		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	C	HM
SUL 1640	0,6	5,3	10,2	1,5	8,1	16,4	2,4	8,9	22,0	3,1	10,5	24,0	0,7	0,7	230	1500
	0,7	4,3	12,2	1,8	6,6	21,0	2,7	8,1	26,0	3,4	9,7	28,0	1,4	1,5	240	1800
	0,9	3,0	14,2	2,1	4,9	25,0	3,0	6,4	30,0	3,9	7,8	36,0	1,8	2,0	250	2100
	1,0	1,7	17,0	2,4	3,2	29,0	3,2	4,9	34,0	4,2	6,1	42,0	3,0	3,0	260	2700
Ln XMW 5001	-	-	-	-	-	-	3,4	4,2	37,0	4,6	4,4	47,0	3,9	4,0	300	4000
An XMW 4010	-	-	-	-	-	-	3,5	3,4	40,0	4,9	2,8	54,0	-	-	-	-
SUM 2220	0,9	7,0	50,0	2,0	18,5	68,0	2,8	25,0	84,0	3,7	31,0	96,0	-	-	-	-
	1,0	2,1	62,0	2,1	15,1	76,0	3,0	22,0	92,0	3,8	28,0	105	0,9	0,7	310	1800
	-	-	-	2,2	11,7	85,0	3,1	18,5	101	3,9	26,0	113	1,7	1,5	330	2400
	-	-	-	-	-	-	3,2	15,1	109	4,1	23,0	122	2,1	2,0	330	3200
	-	-	-	-	-	-	3,4	12,1	119	4,2	20,0	130	3,2	3,0	340	4100
Ln XMW 5003	-	-	-	-	-	-	3,5	9,1	130	4,6	13,6	153	4,1	4,0	370	5900
An XMW 4011	-	-	-	-	-	-	3,7	6,1	142	4,9	6,8	183	-	-	-	-
SUL 2330	1,1	12,3	40,0	2,7	21,0	69,0	4,2	19,3	100	5,6	22,0	130	-	-	-	-
	1,3	9,9	45,0	3,0	16,3	78,0	4,6	14,6	113	6,0	17,6	142	1,5	0,7	230	2700
	1,4	7,9	50,0	3,2	12,3	86,0	4,9	10,8	124	6,3	14,0	152	3,0	1,5	240	4600
	1,5	6,1	54,0	3,4	10,7	91,0	5,3	8,1	135	6,7	11,4	163	3,4	2,0	240	5500
	1,7	4,9	58,0	3,5	9,3	94,0	5,6	6,2	146	7,0	9,1	174	5,3	3,0	250	7300
Ln XMW 5003	1,8	3,9	62,0	3,9	6,4	105,0	6,0	4,9	157	-	-	-	6,3	4,0	300	9400
An XMW 4013	2,0	3,1	67,0	4,2	4,7	115,0	6,3	4,0	167	-	-	-	-	-	-	-
SUM 2460	0,7	24,0	32,0	2,1	33,0	66,0	2,8	52,0	65,0	3,7	63,0	68,0	-	-	-	-
	0,9	13,6	44,0	2,2	26,0	78,0	3,0	46,0	76,0	3,8	58,0	79,0	0,9	0,7	360	2100
	1,0	7,6	57,0	2,4	18,9	89,0	3,1	39,0	87,0	3,9	52,0	101	1,5	1,5	370	3200
	-	-	-	2,5	11,7	100	3,2	33,0	99,0	4,2	41,0	111	2,4	2,0	370	4100
	-	-	-	-	-	-	3,4	26,0	110	4,6	27,0	138	3,2	3,0	380	5000
Ln XMW 5004	-	-	-	-	-	-	3,5	19,5	122	4,9	15,9	166	3,9	4,0	390	6800
An XMW 4011	-	-	-	-	-	-	3,7	13,2	133	-	-	-	-	-	-	-
SUM 2860	1,3	36,0	85,0	3,1	53,0	156	4,2	64,0	197	5,6	74,0	245	-	-	-	-
	1,5	29,0	102	3,2	50,0	163	4,9	51,0	230	6,0	68,0	260	2,0	0,7	330	5500
	1,8	23,0	117	3,4	47,0	170	5,6	40,0	265	6,3	62,0	280	3,0	1,5	340	6400
	2,0	19,7	125	3,5	45,0	177	6,0	34,0	285	6,7	56,0	295	3,9	2,0	370	8200
	2,1	16,7	133	3,9	38,0	194	6,3	28,0	300	7,0	51,0	315	6,0	3,0	380	9100
Ln XMW 5004	2,3	14,0	142	4,6	25,0	230	6,7	22,0	320	-	-	-	6,3	4,0	410	10400
An XMW 4012	2,4	11,4	149	4,9	18,5	245	7,0	17,8	335	-	-	-	-	-	-	-
SUQ 3140	1,7	25,0	156	3,4	50,0	250	4,6	62,0	320	6,0	93,0	395	2,0	0,7	460	5500
	1,8	19,7	167	3,5	43,0	260	4,9	47,0	345	6,3	77,0	425	3,2	1,5	470	6400
	2,0	15,1	178	3,7	41,0	275	5,3	36,0	375	6,7	62,0	460	3,9	2,0	510	7300
	2,1	11,4	193	3,9	27,0	300	5,6	26,0	405	7,0	52,0	495	5,3	3,0	530	7900
	2,3	7,6	205	4,1	23,0	310	6,0	18,9	435	-	-	-	6,3	4,0	580	9800
Ln XMW 5005	-	-	-	4,2	18,9	320	6,3	13,6	460	-	-	-	-	-	-	-
An XMW 4014	-	-	-	4,4	15,9	335	-	-	-	-	-	-	-	-	-	-

0,7 2,0 3,0 4,0

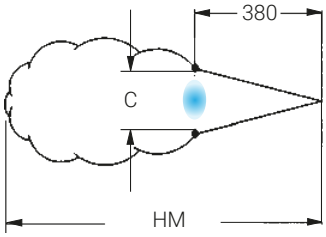
Liquid pressure (bar)

FLAT SPRAY

These single orifice set-ups produce flat fan shaped atomized sprays. The spray length can reach from 1.800 to 5.200 mm depending upon the set-up type and operating conditions.
See advice on adjustment for flow rates and droplet size given at page 8.

MATERIALS
B1 AISI 303 STAINLESS STEEL
B31 AISI 316L STAINLESS STEEL
D1 PVC
T8 NICKEL PLATED BRASS

WH = Water capacity (l/hour)
AM = Air capacity (Nl/min)



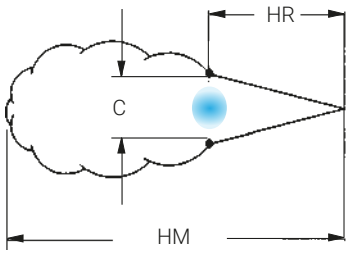
SET-UP CODE	AIR PRESSURE (BAR)															
		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	C	HM
SUU 2101	0,7	5,5	24	2,0	8,6	42	2,7	11,2	52	3,9	12	69	1,1	0,7	460	2600
	0,9	4,7	27	2,2	7,5	47	3,0	10,1	56	4,6	9,7	81	2,1	1,5	660	3000
	1,0	4,1	31	2,5	6,2	52	3,2	9,1	62	5,3	7,5	93	2,8	2,0	760	3200
	1,1	3,5	34	2,8	5,2	57	3,5	8,1	66	6,0	5,3	104	3,5	3,0	860	3400
	1,3	3,0	37	3,1	4,2	63	4,2	5,4	79	6,3	4,3	110	6,0	4,0	940	4000
Ln XMW 5001	1,4	2,5	40	3,2	3,7	65	4,6	4,2	85	6,7	3,3	116	-	-	-	-
An XMW 4020	1,5	2,0	44	3,4	3,2	68	4,9	3,1	91	7,0	2,4	122	-	-	-	-
SUU 2160	1,3	3,9	30	3,0	6,1	52	3,9	9,4	60	5,3	10,2	78	1,5	0,7	460	1800
	1,4	3,0	33	3,1	5,3	54	4,2	7,2	67	5,6	8,3	84	2,7	1,5	690	2000
	1,5	2,3	35	3,2	4,5	57	4,6	5,3	73	6,0	6,6	89	3,2	2,0	910	2000
	1,7	1,8	38	3,4	3,8	59	4,9	3,8	80	6,3	5,1	98	4,2	3,0	940	2100
Ln XMW 5002	1,8	1,3	41	3,5	3,2	62	-	-	-	-	-	-	5,6	4,0	970	2300
An XMW 4022	2,0	1,0	44	3,9	1,8	68	-	-	-	-	-	-	-	-	-	-
SUM 2167	1,0	9,0	25	2,4	11,6	48	3,1	15,6	56	4,2	17,1	73	1,4	0,7	170	3000
	1,1	7,8	30	2,5	10,4	51	3,2	14,6	59	4,6	15	80	2,5	1,5	200	3700
	1,3	6,6	32	2,7	9,40	54	3,4	13,7	62	4,9	12,8	87	3,2	2,0	220	4000
	1,4	5,2	36	3,0	7,30	61	3,8	10,8	71	5,3	11	94	3,8	3,0	280	4200
	1,7	3,1	44	3,2	5,50	68	4,2	8,5	82	5,6	9,4	103	5,3	4,0	330	4800
Ln XMW 5002	2,0	2,0	50	3,5	4,10	75	4,9	5,2	98	6,3	7,2	119	-	-	-	-
An XMW 4021	2,2	1,1	56	3,8	2,90	81	6,0	2,3	120	7,0	6,1	134	-	-	-	-
SUU 2171	0,9	8,2	20	2,1	13,5	36	2,7	19,1	42	4,6	16,1	69	1,1	0,7	710	2100
	1,0	6,8	23	2,4	11,4	42	3,0	17,1	46	4,9	13,8	76	2,1	1,5	810	2400
	1,1	5,5	27	2,7	9,20	47	3,2	15,1	52	5,3	11,5	83	3,0	2,0	890	2600
	1,3	4,1	30	3,0	7,10	53	3,5	13,1	57	5,6	9,3	90	3,5	3,0	970	2700
	1,4	2,9	34	3,2	5,00	59	4,2	8,1	72	6,0	7,3	97	5,6	4,0	970	3200
Ln XMW 5002	-	-	-	3,4	4,00	63	4,6	5,9	79	6,3	5,6	104	-	-	-	-
An XMW 4020	-	-	-	3,5	3,30	66	4,9	4,0	86	6,7	4,3	112	-	-	-	-
SUM 2320	1,1	11,2	54	2,7	19,6	93	3,5	27	112	4,6	33	137	1,4	0,7	200	3000
	1,3	8,5	60	2,8	17,3	98	3,7	25	116	4,9	28	149	2,4	1,5	330	3200
	1,4	6,5	65	3,0	15,2	103	3,8	23	121	5,3	24	161	3,0	2,0	460	3400
	1,5	5,0	71	3,1	13,2	109	3,9	21	126	5,6	19,7	174	3,7	3,0	460	3500
Ln XMW 5003	1,7	3,8	77	3,2	11,4	114	4,1	18,9	132	6,0	15,7	187	5,3	4,0	480	4000
An XMW 4024	-	-	-	-	-	-	4,2	17	137	6,3	12,4	200	-	-	-	-
SUM 2600	1,0	17,0	23	2,4	28,0	51	3,4	38	72	3,9	65	75	1,1	0,7	150	2400
	1,1	11,0	27	2,5	23,0	59	3,5	33	80	4,2	53	89	2,1	1,5	170	3000
	1,3	7,6	33	2,7	18,9	66	3,7	28	89	4,6	40	108	2,8	2,0	220	3400
	1,4	3,2	40	2,8	15,1	74	3,8	23	97	4,9	30	127	3,7	3,0	280	3600
	-	-	-	3,0	11,7	79	3,9	19,7	105	5,3	21	149	4,9	4,0	350	4000
Ln XMW 5004	-	-	-	-	-	-	4,2	13,1	120	5,6	13,8	173	-	-	-	-
An XMW 4023	-	-	-	-	-	-	4,6	7,2	138	6,3	3,2	225	-	-	-	-
SUQ 2700	0,9	27,0	33	2,4	39,0	67	3,2	58	76	4,6	59	106	1,1	0,7	300	3400
	1,0	20,0	38	2,7	30,0	77	3,5	47	87	5,3	40	132	2,4	1,5	410	3500
	1,1	15,9	45	3,0	24,0	87	3,8	38	97	5,6	32	145	3,2	2,0	430	3700
	1,3	12,5	48	3,2	17,8	98	3,9	34	103	6,0	26	158	3,9	3,0	480	3800
	1,4	10,2	56	3,4	15,1	103	4,2	27	113	6,3	20	172	6,0	4,0	510	4400
Ln XMW 5004	1,5	7,6	62	3,5	12,9	109	4,6	20	126	6,7	15,9	185	-	-	-	-
An XMW 4024	-	-	-	3,7	10,6	114	4,9	14,8	140	7,0	12,7	198	-	-	-	-
SUQ 3126	1,0	29,0	90	2,1	100	119	3,0	126	140	4,1	140	181	1,0	0,7	250	3400
	1,1	18,9	108	2,2	79,0	133	3,1	110	151	4,2	125	193	1,8	1,5	430	3800
	-	-	-	2,4	62,0	147	3,2	95	163	4,6	89	225	2,4	2,0	460	4300
	-	-	-	2,5	48,0	162	3,4	78	184	4,9	58	265	3,4	3,0	530	4600
	-	-	-	2,7	36,0	177	3,5	62	193	5,3	34	305	4,9	4,0	580	5200
Ln XMW 5005	-	-	-	-	-	-	3,7	48	210	5,6	16,7	340	-	-	-	-
An XMW 4025	-	-	-	-	-	-	3,8	37	225	-	-	-	-	-	-	-
Liquid pressure (bar)		0,7			2,0			3,0			4,0					

ROUND AND FLAT SPRAYS

These set-ups are designed to work with a liquid fed out of an ambient pressure container, either by liquid siphoning or by gravity head. Therefore the performance tables give the water flow rate for both suction head (light blue background) and gravity head (white background).
The approximate spray depending upon set-up type and operating conditions are given from the table at the right.

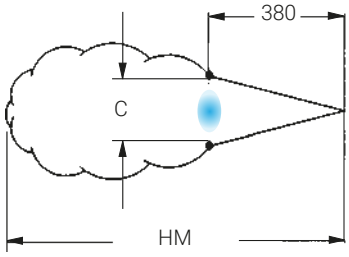
MATERIALS
B1 AISI 303 STAINLESS STEEL
B31 AISI 316L STAINLESS STEEL
D1 PVC
T8 NICKEL PLATED BRASS

WH = Water capacity (l/hour)
AM = Air capacity (Nl/min)



FULL CONE SPRAY

SET-UP CODE	AIR PRESSURE (BAR)	AIR CAPACITY (NL/MIN)	LIQUID CAPACITY (L/HOUR)								PA	HR	C	HM
SUC 1120	0,7	11	1,5	1,3	1,1	0,9	0,7	0,5	-	-	0,7	280	89	1800
	1,5	17	1,8	1,7	1,5	1,3	1,2	1,1	0,6	-	1,5	280	89	1900
Ln XMW 5006	3,0	28	2,1	1,9	1,7	1,5	1,4	1,3	1,1	0,8	3,0	300	95	2300
An XMW 4040	4,0	36	2,2	2,0	1,8	1,6	1,5	1,4	1,2	0,9	4,0	360	114	2600
SUC 1190	0,7	13	2,4	2,1	1,7	1,5	1,2	0,8	-	-	0,7	300	95	2100
	1,5	20	2,8	2,6	2,4	2,1	1,9	1,6	0,9	-	1,5	330	104	2300
Ln XMW 5001	3,0	32	3,4	3,1	2,9	2,8	2,6	2,4	1,7	1,1	3,0	380	120	2600
An XMW 4040	4,0	41	3,7	3,4	3,3	3,1	2,9	2,7	2,1	1,5	4,0	430	144	3000
SUC 1200	0,7	23	2,5	2,3	2,0	1,6	1,4	1,1	-	-	0,7	300	95	2400
	1,5	36	2,9	2,8	2,5	2,2	2,0	1,7	0,9	-	1,5	330	104	2700
Ln XMW 5001	3,0	58	3,4	3,3	3,2	2,9	2,8	2,5	1,9	1,2	3,0	380	127	3400
An XMW 4041	4,0	74	3,7	3,6	3,5	3,4	3,3	3,0	2,5	2,0	4,0	430	151	4000
SUC 1290	0,7	19	4,5	4,0	3,4	2,1	1,8	1,4	-	-	0,7	380	140	3000
	1,5	31	5,3	4,9	4,4	3,5	2,9	2,7	1,8	-	1,5	410	152	3400
Ln XMW 5002	3,0	50	6,0	5,6	5,0	4,4	4,0	3,4	2,4	1,2	3,0	460	170	4000
An XMW 4041	4,0	65	5,7	5,4	5,0	4,2	3,9	3,5	2,8	1,9	4,0	510	198	4600
SUC 2105	1,5	58	22,0	19,9	16,3	12,3	10,5	8,3	2,8	-	1,5	460	137	3700
	3,0	88	25,0	23,0	19,5	16,7	14,2	11,5	6,4	2,8	3,0	510	161	4300
Ln XMW 5004	4,0	111	26,0	24,0	21,0	18,4	15,7	12,9	7,9	4,5	4,0	530	168	4900
An XMW 4042	5,6	147	26,0	24,0	22,0	19,7	17,0	14,6	9,8	6,1	5,6	580	194	5500
SUC 2180	2,0	144	-	-	-	27,0	22,0	16,8	-	-	2,0	510	180	6700
	3,0	190	-	-	-	30,0	26,0	21,0	-	-	3,0	530	187	7000
Ln XMW 5005	4,0	240	-	43,0	40,0	31,0	28,0	23,0	11,0	-	4,0	580	215	7600
An XMW 4043	5,6	315	44,0	42,0	39,0	31,0	28,0	24,0	16,7	8,3	5,6	630	245	8200
			450	300	150	100	200	300	600	900				
			Gravity head (mm)			Suction head (mm)								



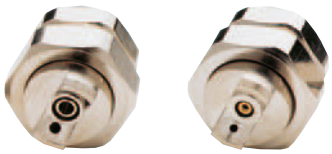
FLAT FAN SPRAY

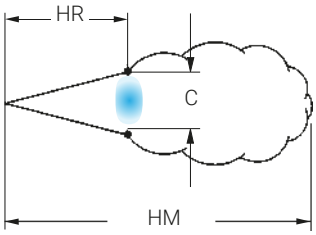
SET-UP CODE	AIR PRESSURE (BAR)	AIR CAPACITY (NL/MIN)	LIQUID CAPACITY (L/HOUR)								PA	C	HM
SUQ 0860	0,7	28	1,3	1,2	1,1	1,0	1,0	0,8	0,6	0,5	0,7	380	2100
Ln XMW 5002	1,5	43	1,2	1,1	1,0	0,9	0,9	0,8	0,7	0,5	1,5	380	2100
An XMW 4026	2,0	50	0,8	0,8	0,7	0,6	0,5	-	-	-	2,0	380	1800
SUQ 1280	1,5	56	3,7	3,5	3,3	2,9	2,8	2,5	2,3	2,1	1,5	380	2700
	2,0	65	3,4	3,3	3,1	2,8	2,7	2,6	2,4	2,2	2,0	420	2700
Ln XMW 5007	3,0	87	2,8	2,7	2,5	2,4	2,2	2,1	1,9	1,7	3,0	460	3000
An XMW 4027	4,0	110	1,9	1,8	1,6	1,5	1,3	1,2	-	-	4,0	480	2700
SUQ 1370	1,5	68	5,1	4,8	4,5	3,8	3,7	3,5	3,0	2,4	1,5	270	3400
	2,0	78	4,9	4,7	4,4	3,6	3,4	3,2	2,9	2,3	2,0	280	3400
Ln XMW 5003	3,0	103	3,4	3,2	3,0	2,2	2,0	1,7	-	-	3,0	300	3000
An XMW 4028	3,5	117	2,2	2,0	1,7	-	-	-	-	-	-	-	-
SUQ 1540	1,5	63	7,6	7,2	6,6	5,7	5,4	5,1	4,6	3,7	1,5	270	3400
	2,0	73	7,6	7,3	6,8	5,9	5,7	5,5	5,0	4,2	2,0	290	3400
Ln XMW 5003	3,0	96	6,4	6,1	5,7	5,0	4,5	4,1	3,3	-	3,0	330	3400
An XMW 4029	3,5	110	4,2	3,7	3,2	2,6	-	-	-	-	-	-	-
			450	300	150	100	200	300	600	900			
			Gravity head (mm)			Suction head (mm)							

FLAT FAN SPRAY

These set-ups are designed in order to have two different paths for air and liquid, and to eject them through different orifices, so that the atomized spray is produced from their impact in the immediate surroundings of the orifices. It is possible therefore to atomize viscous liquids as well as any liquid which might originate a solid build up in the mixing chamber of an ordinary internal mix atomizer. In addition liquid and air pressure can be adjusted independently from each other, which allows for an easy steady state atomizer regulation. The approximate spray depending upon set-up type and operating conditions are given from the table at the right.

MATERIALS
B1 AISI 303 STAINLESS STEEL
B31 AISI 316L STAINLESS STEEL
D1 PVC
T8 NICKEL PLATED BRASS





WH = Water capacity (l/hour)
AM = Air capacity (Nl/min)

SET-UP CODE	AIR PRESSURE (BAR)																			
		WH	AM		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	C	HM	HR
SUL 2110	0,2		25	0,4		26	0,7		31	1,4		45	2,8		74	0,2	0,2	230	900	150
	0,4		26	0,7		31	1,1		40	1,8		54	3,5		85	1,1	0,2	230	1200	150
	0,7		31	1,1		40	1,4		45	2,1		60	4,2		102	1,4	0,4	230	1200	150
	1,1	2,8	40	1,4	3,5	45	1,8	5,3	54	2,8	7,8	74	4,9	11	119	1,4	1,4	250	1500	180
	1,4		45	1,8		54	2,1		59	3,5		85	5,3		128	1,8	0,7	240	1500	150
Ln XMW 5006	1,8		54	2,1		59	2,8		74	4,2		102	5,6		139	2,8	1,4	280	1800	180
An XMW 4030	2,1		59	2,8		74	3,5		85	5,6		139	6,3		159	4,9	2,8	240	2400	180
SUT 2111	0,4		22	0,4		22	0,4		25	0,6		28	0,7		34	0,6	0,7	400	1800	300
	0,5	2,8	25	0,5	3,5	25	0,6	5,3	28	0,7	7,8	34	1,1	11	45	0,6	1,5	460	1800	350
Ln XMW 5006	0,5		27	0,6		28	0,7		34	1,1		45	1,8		62	1,4	1,5	410	2700	300
An XMW 4031	0,6		28	0,7		34	0,9		40	1,4		54	2,5		79	1,1	2,0	480	2600	350
SUR 2166	0,4		26	0,7		31	1,1		40	1,8		54	3,2		82	0,4	0,2	220	1000	140
	0,7		31	1,1		40	1,4		45	2,1		59	3,5		85	1,4	0,2	220	1700	150
	1,1		40	1,4		45	1,8		54	2,8		74	4,2		102	1,8	0,4	230	1800	165
	1,4	4,5	45	1,8	5,5	54	2,1	8,3	59	3,5	12,2	85	4,9	16,6	119	1,8	1,4	290	2100	190
	1,8		54	2,1		59	2,8		74	4,2		102	5,3		127	2,1	0,7	250	1800	180
Ln XMW 5001	2,1		59	2,8		74	3,5		85	4,9		119	6,3		159	3,5	1,4	300	2400	220
An XMW 4030	2,8		74	3,5		85	4,2		102	6,3		159	6,7		164	5,3	2,8	250	3000	190
SUV 2172	0,4		22	0,4		22	0,6		28	0,7		34	1,1		45	0,7	1,5	580	1800	460
	0,6	4,5	28	0,7	5,5	34	0,7	8,3	34	1,4	12,2	54	1,4	17,2	54	1,4	1,5	560	2400	430
Ln XMW 5001	0,7		34	1,1		45	1,4		54	2,1		71	2,1		71	1,8	2,0	580	2700	460
An XMW 4031	1,1		45	1,4		54	2,1		71	2,5		79	2,5		79	1,8	3,0	660	2900	480
SUS 2330	0,7		31	1,1		40	1,4		45	2,5		68	3,5		85	0,7	0,2	250	1200	165
	1,1		40	1,4		45	1,8		54	2,8		74	4,2		102	1,8	0,2	250	1800	165
	1,4		45	1,8		54	2,1		59	3,5		85	4,9		119	2,1	0,4	240	1800	180
	1,8	8,5	54	2,1	10,4	59	2,8	15,9	74	4,2	23	102	5,3	33	127	2,5	1,4	320	1800	200
	2,1		59	2,8		74	3,5		85	4,9		119	5,6		139	2,8	0,7	300	2300	190
Ln XMW 5002	2,8		74	3,5		85	4,2		102	5,6		139	6,3		159	4,2	1,4	360	3000	200
An XMW 4030	3,5		85	4,2		102	4,9		119	6,3		159	7,0		176	5,3	2,8	300	4000	200
SUV 2331	0,4		25	0,4		25	0,4		25	0,7		34	1,4		54	0,6	0,7	630	1500	480
	0,5	8,5	27	0,6	10,4	28	0,6	15,9	28	0,9	23	40	1,8	33	62	0,7	1,5	630	1800	480
Ln XMW 5002	0,6		28	0,7		31	0,7		34	1,1		45	2,1		71	1,4	1,5	660	2400	530
An XMW 4031	0,7		34	0,8		34	0,9		40	1,4		54	2,5		79	1,8	2,0	690	2700	510
SUQ 2520	0,7		85	1,0		102	1,4		116	2,5		178	3,2		212	0,7	0,2	250	1700	190
	1,0		102	1,4		116	1,8		139	2,8		195	3,5		232	1,8	0,2	250	2700	190
	1,4		116	1,8		139	2,1		156	3,5		227	3,9		255	2,1	0,4	280	3000	190
	1,8	13,4	139	2,1	16,4	156	2,5	25	178	4,2	37	266	4,2	52	275	2,5	0,7	280	3500	220
	2,1		156	2,8		195	2,8		195	4,9		312	4,9		314	2,5	1,4	360	3700	230
Ln XMW 5007	2,8		195	3,5		227	3,5		227	5,6		360	5,6		360	4,2	1,4	370	4300	230
An XMW 4032	3,5		227	4,2		266	4,2		266	6,3		411	6,3		411	4,9	2,8	320	4900	220
SUV 2521	0,6		91	0,7		102	1,4		156	2,1		210	3,2		285	2,1	0,7	560	4300	400
	0,7	13,4	102	1,1	16,4	130	2,1	25	210	2,8	37	260	4,2	52	360	2,1	1,5	580	4000	460
Ln XMW 5007	1,1		130	1,8		184	2,5		235	3,5		310	5,3		430	4,2	1,5	640	5200	480
An XMW 4033	1,4		156	2,1		210	2,8		260	4,2		360	5,6		455	3,9	2,0	690	4600	510

Liquid pressure (bar): 0,2 | 0,3 | 0,7 | 1,5 | 3,0

FLAT FAN SPRAY

SET-UP CODE	AIR PRESSURE (BAR)																			
		WH	AM		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	C	HM	HR
SUT 2680	0,7		85	1,4		116	1,8		139	2,8		195	3,5		232	0,7	0,4	270	2100	190
	1,0		102	1,8		139	2,1		156	3,2		212	4,2		275	1,8	0,7	270	3000	190
	1,4		116	2,1		156	2,5		178	3,5		227	4,9		314	2,5	1,4	330	3400	220
	1,8	17,6	139	2,5	22	178	2,8	33	195	4,2	48	266	5,3	68	340	2,8	1,4	360	3800	220
	2,1		156	2,8		195	3,5		227	4,9		312	5,6		360	2,8	1,4	370	4000	250
Ln XMW 5003	2,8		195	3,5		227	4,2		266	5,6		360	6,3		411	4,2	2,1	370	4900	250
An XMW 4032	3,5		227	4,2		266	4,9		312	6,3		411	6,6		428	5,3	2,8	360	5800	230
SUV 2681	0,6		91	0,7		102	1,1		130	2,5		235	3,5		310	1,8	0,7	640	3000	480
	1,1	17,6	130	1,4	22	156	1,8	33	184	3,2	48	285	4,6	68	380	2,5	1,5	640	3800	460
Ln XMW 5003	1,4		156	1,8		184	2,5		235	3,9		330	6,0		475	4,2	1,5	580	4900	430
An XMW 4033	1,8		184	2,1		210	2,8		260	4,2		360	6,7		525	4,2	2,0	610	5200	430
SUN 3101	1,0		102	1,8		139	2,5		178	3,2		212	3,9		255	1,0	0,2	250	2700	200
	1,4		116	2,1		156	2,8		195	3,5		227	4,2		275	2,1	0,2	290	3000	220
	1,8		139	2,5		178	3,2		212	3,9		246	4,6		297	2,8	0,4	360	3500	240
	2,1	36	156	2,8	45	195	3,5	68	227	4,2	100	266	4,9	141	314	3,2	1,4	390	3700	280
	2,5		178	3,2		212	4,2		266	4,9		312	5,6		360	3,5	0,7	380	4000	270
Ln XMW 5004	2,8		195	3,5		227	4,9		312	5,6		360	6,3		411	4,2	1,4	390	4800	280
An XMW 4032	3,5		227	4,2		266	5,6		360	6,3		411	7,0		453	5,6	2,8	380	5900	240
SUN 3102	1,8		235	1,8		235	2,5		300	3,9		410				1,8	0,2	290	3000	200
	2,1		260	2,1		260	2,8		330	4,2		445				2,8	0,2	300	3400	200
	2,5		300	2,5		300	3,2		355	4,6		480				2,8	0,3	300	4000	200
	2,8	36	330	2,8	45	330	3,5	68	380	4,9	100	529				3,5	0,7	320	4300	220
	3,2		355	3,2		355	3,9		410	5,3		565				3,9	1,5	340	4600	220
Ln XMW 5008	3,5		380	3,5		380	4,2		445	5,6		600				4,2	1,0	330	4700	230
An XMW 4034	4,2		445	4,2		445	4,9		520	6,3		685				4,9	1,5	340	5500	230
SUW 3141	0,7		102	1,1		130	1,8		184	3,2		285	5,3		430	2,8	0,7	810	4000	580
	1,1	36	130	1,4	45	156	2,1	68	210	3,5	100	310	6,0	141	475	3,2	1,5	790	4300	580
Ln XMW 5004	1,4		156	2,1		210	2,8		260	4,9		405	6,7		525	5,6	1,5	660	5800	510
An XMW 4033	1,8		184	2,5		235	3,2		285	5,9		455	7,0		550	3,9	2,0	840	4300	640
SUN 3175	2,1		260	2,8		330	3,9		410	4,9		520				2,1	0,2	340	3500	240
	2,5		300	3,2		355	4,2		445	5,3		565				3,2	0,2	360	4300	240
	2,8		330	3,5		380	4,6		480	5,6		600				3,9	0,3	360	4900	250
	3,2	64	355	3,9	78	410	4,9	119	520	6,0	175	640				4,9	0,7	360	5500	250
	3,5		380	4,2		445	5,3		565	6,3		685				4,9	1,5	380	5500	250
Ln XMW 5009	4,2		445	4,9		520	5,6		600							5,3	1,0	380	5800	250
An XMW 4034	4,9		520	5,6		600	6,3		685							5,6	1,5	380	6100	250
SUN 3280	2,8		330	3,5		380	4,6		480	5,6		600				2,8	0,2	360	4600	250
	3,2		355	3,9		410	4,9		520	6,0		640				3,9	0,2	370	4900	250
	3,5		380	4,2		445	5,3		565	6,3		685				4,6	0,3	370	5200	250
	3,9	102	410	4,6	125	480	5,6	192	600		280					5,3	0,7	380	5500	270
	4,2		445	4,9		520	6,0		640							5,6	1,0	410	5500	270
Ln XMW 5005	4,6		480	5,3		565	6,3		685							5,6	1,5	410	5800	270
An XMW 4034	4,9		520	5,6		600										6,0	1,5	410	6100	270

0,2 0,3 0,7 1,5 3,0

Liquid pressure (bar)

MW

STANDARD BODY

When atomizing higher quantities of liquid is required it is necessary to use larger size atomizer types.
Atomizer design and coding follow the same scheme as smaller size types, with set-up codes and body/option codes. These atomizers offer the same spray patterns as the smaller models, with a capacity range from 32 to 1.158 liter per hour.
The larger size body has two 1/2” inlets, and it is only available in the standard type with no air actuated spray control possible.

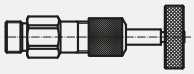
MWL 3316 X Y Z

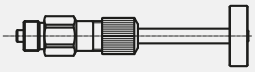
CONNECTION

G = BSP Female (EU)
N = NPT Female (US)

OPTIONS

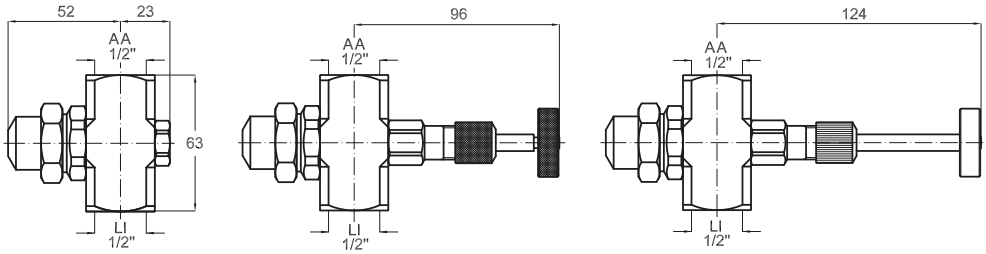
A  STANDARD

B  SHUT-OFF NEEDLE

C  CLEANING NEEDLE

MATERIALS

B1 = AISI 303 Stainless steel
B31 = AISI 316L Stainless stee
T8 = Nickel plated brass

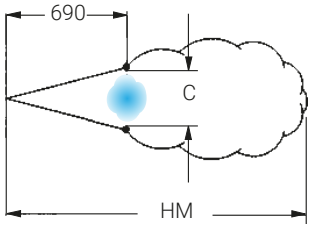


AA = air inlet (1/2” F)
LI = liquid inlet (1/2” F)

PRESSURE PRINCIPLE - INTERNAL MIX

Larger capacities atomizers shown in these pages work on pressure and siphon liquid feed, and internal and external mix principles. A wide angle hollow cone spray is also available. Approximate jet dimensions are given in the table on the right of the page.
Please note the larger dimensions for the complete atomizer, as given in the previous page.

MATERIALS
B1 AISI 303 STAINLESS STEE
B31 AISI 316L STAINLESS STEEL
D1 PVC
T8 NICKEL PLATED BRASS



WH = Water capacity (l/hour)
AM = Air capacity (Nl/min)

SET-UP CODE	AIR PRESSURE (BAR)																			
		WH	AM		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	C	HM	
SUL 3316	-	-	-	-	-	-	2,1	213	176	3,1	316	214	4,2	238	351	2,1	2	690	6700	WIDE ANGLE ROUND SPRAY
Ln XMW 5201	-	-	-	-	-	-	2,3	127	249	3,2	195	292	4,3	154	439	3,2	3	690	7300	
An XMW 4110	-	-	-	-	-	-	-	-	-	3,4	107	371	4,5	100	521	4,3	4	690	8500	
SUL 3192	0,6	102	184	1,1	215	153	2,5	185	355	3,7	192	560	5,0	230	830	0,7	0,4	650	6100	
	0,7	57	230	1,3	124	230	2,7	146	410	3,9	150	620	5,3	158	940	1,3	1,0	670	7900	
	0,9	32	280	1,4	84	280	2,8	112	465	4,0	119	680	5,6	108	1080	2,8	2,0	650	6400	
Ln XMW 5201	-	-	-	3,0	86	520	4,2	86	770	-	-	-	-	-	-	4,0	3,0	670	7300	
An XMW 4111	-	-	-	3,1	65	580	4,6	51	910	-	-	-	-	-	-	5,3	4,0	690	8200	
SUL 3300	0,7	129	325	1,7	182	540	3,1	265	810	4,3	350	1000	-	-	-	0,9	0,4	690	7900	
	0,9	82	370	1,8	143	590	3,2	215	860	4,6	260	1080	-	-	-	1,7	1,0	660	7300	
	1,0	45	415	-	-	-	3,4	173	910	5,0	186	1200	-	-	-	3,4	2,0	660	7000	
Ln XMW 5201	-	-	-	3,5	136	950	-	-	-	-	-	-	-	-	-	4,6	3,0	690	8500	
An XMW 4112	-	-	-	3,6	120	980	-	-	-	-	-	-	-	-	-	-	-	-	-	
SUM 3740	0,7	134	315	1,3	320	440	2,1	575	570	3,0	740	710	3,9	840	860	0,7	0,4	910	3400	
	0,9	100	380	1,4	255	520	2,2	505	640	3,1	690	770	4,1	790	930	1,4	1,0	910	4900	
	-	-	-	1,5	200	590	2,4	440	720	3,2	630	840	4,2	740	990	2,5	2,0	810	6100	
	-	-	-	1,7	154	670	2,5	380	790	3,4	570	910	4,4	690	1070	3,4	3,0	740	6700	
	-	-	-	-	-	-	2,7	330	860	3,5	520	980	4,5	650	1140	4,5	4,0	730	7600	
	-	-	-	-	-	-	2,8	275	930	3,7	470	1050	4,6	600	1210	-	-	-	-	
	-	-	-	-	-	-	3,0	235	1010	3,8	420	1120	4,8	550	1280	-	-	-	-	
	-	-	-	-	-	-	3,1	195	1080	3,9	345	1190	4,9	510	1350	-	-	-	-	
	-	-	-	-	-	-	-	-	-	4,1	325	1260	5,1	465	1430	-	-	-	-	
	-	-	-	-	-	-	-	-	-	-	-	-	5,2	425	1490	-	-	-	-	
Ln XMW 5202	-	-	-	-	-	-	-	-	-	-	-	-	5,3	390	1560	-	-	-	-	
An XMW 4113	-	-	-	-	-	-	-	-	-	-	-	-	5,5	350	1640	-	-	-	-	
SUB 3230	1,3	34	350	1,7	146	365	3,0	230	510	-	-	-	-	-	-	1,4	0,4	-	6700	ROUND SPRAY
	1,4	25	390	1,8	121	395	3,1	200	550	-	-	-	-	-	-	2,0	1,0	250	7300	
	1,5	20	415	2,0	102	430	3,2	176	590	-	-	-	-	-	-	3,2	2,0	-	8200	
	1,7	15,5	445	2,1	86	460	3,4	154	620	-	-	-	-	-	-	-	-	-	-	
Ln XMW 5201	-	-	-	2,3	72	490	3,5	135	660	-	-	-	-	-	-	-	-	-	-	
An XMW 4101	-	-	-	2,4	60	520	3,6	118	700	-	-	-	-	-	-	-	-	-	-	
SUB 3740	0,7	134	315	1,3	320	440	2,1	575	570	3,0	740	710	3,9	840	860	0,7	0,4	230	7000	
	0,9	100	380	1,4	255	520	2,2	505	640	3,1	690	770	4,1	790	930	1,4	1,0	280	6400	
	-	-	-	1,5	200	590	2,4	440	720	3,2	630	840	4,2	740	990	2,5	2,0	250	11300	
	-	-	-	1,7	154	670	2,5	380	790	3,4	570	910	4,4	690	1070	3,4	3,0	250	12500	
	-	-	-	-	-	-	2,7	330	860	3,5	520	980	4,5	650	1140	4,5	4,0	250	14300	
	-	-	-	-	-	-	2,8	275	930	3,7	470	1050	4,6	600	1210	-	-	-	-	
	-	-	-	-	-	-	3,0	235	1010	3,8	420	1120	4,8	550	1280	-	-	-	-	
	-	-	-	-	-	-	3,1	195	1080	3,9	345	1190	4,9	510	1350	-	-	-	-	
	-	-	-	-	-	-	-	-	-	4,1	325	1260	5,1	465	1430	-	-	-	-	
	-	-	-	-	-	-	-	-	-	-	-	-	5,2	425	1490	-	-	-	-	
Ln XMW 5202	-	-	-	-	-	-	-	-	-	-	-	-	5,3	390	1560	-	-	-	-	
An XMW 4102	-	-	-	-	-	-	-	-	-	-	-	-	5,5	350	1640	-	-	-	-	
SUM 3184	-	-	-	1,8	154	590	3,4	184	950	-	-	-	-	-	-	2,0	1,0	910	5800	FLAT FAN SPRAY
	-	-	-	2,0	119	640	3,5	157	1010	-	-	-	-	-	-	3,5	2,0	970	7000	
Ln XMW 5201	-	-	-	2,1	93	690	3,7	133	1060	-	-	-	-	-	-	-	-	-	-	
An XMW 4120	-	-	-	-	-	-	3,8	112	1110	-	-	-	-	-	-	-	-	-	-	
SUQ 3740	0,7	134	315	1,3	320	440	2,1	575	570	3,0	740	710	3,9	840	860	0,7	0,4	1190	4000	
	0,9	100	380	1,4	255	520	2,2	505	640	3,1	690	770	4,1	790	930	1,4	1,0	2110	4600	
	-	-	-	1,5	200	590	2,4	440	720	3,2	630	840	4,2	740	990	2,5	2,0	2080	5200	
	-	-	-	1,7	154	670	2,5	380	790	3,4	570	910	4,4	690	1070	3,4	3,0	2160	5800	
	-	-	-	-	-	-	2,7	330	860	3,5	520	980	4,5	650	1140	4,5	4,0	2260	6400	
	-	-	-	-	-	-	2,8	275	930	3,7	470	1050	4,6	600	1210	-	-	-	-	
	-	-	-	-	-	-	3,0	235	1010	3,8	420	1120	4,8	550	1280	-	-	-	-	
	-	-	-	-	-	-	3,1	195	1080	3,9	345	1190	4,9	510	1350	-	-	-	-	
	-	-	-	-	-	-	-	-	-	4,1	325	1260	5,1	465	1430	-	-	-	-	
	-	-	-	-	-	-	-	-	-	-	-	-	5,2	425	1490	-	-	-	-	
Ln XMW 5202	-	-	-	-	-	-	-	-	-	-	-	-	5,3	390	1560	-	-	-	-	
An XMW 4121	-	-	-	-	-	-	-	-	-	-	-	-	5,5	350	1640	-	-	-	-	

0,35 | 1,0 | 2,0 | 3,0 | 4,0 | Liquid pressure (bar)

MORE SET-UP TYPES

EXTERNAL MIX - FLAT JET

These set-ups can atomize high viscosity liquids and use the wide regulation range possible with indipendent regulation of the air and liquid pressure. See previous page for materials.

SET-UP CODE	AIR PRESSURE (BAR)																							
		WH	AM		WH	AM		WH	AM		WH	AM		WH	AM	PA	PL	C	HM
SUM 4145	2,1		877	2,8		1075	3,2		1174	3,9		1358	5,6		1839	2,5	0,2	520	5800
	2,4		962	3,2		1174	3,5		1273	4,2		1457	6,0		1952	3,5	0,4	550	6700
	2,8	522	1075	3,5	681	1273	3,9	795	1358	4,9	953	1641	6,3	1158	2037	3,9	0,5	580	7020
	3,2		1174	3,9		1358	4,2		1457	5,3		1754	6,6		2122	4,9	0,7	610	7630
				4,2		1457	4,6		1556	5,6		1839	7,0		2207	6,3	1,0	660	8850
Ln XMW 5201 An XMW 4130							4,9		1641	6,0		1952							
Liquid pressure (bar)		0,2			0,35			0,5			0,7			1					

INTERNAL MIX - HOLLOW CONE JET

This set-up produces a wide angle hollow cone jet, which can be useful in such cases where a coating must be applied inside a pipe or duct. See previous page for materials.

SET-UP CODE	AIR PRESSURE (BAR)														
		WH	AM		WH	AM		WH	AM		WH	AM		WH	AM
SUZ 3460	1,0	213,0	345	1,7	394	453	2,5	439	634	3,4	462	787	5,0	484	1138
	1,1	145,0	418	1,8	324	526	2,7	372	702	3,5	416	843	5,2	439	1197
	1,3	97,6	575	2,0	275	574	2,8	322	750	3,7	372	891	5,3	409	1254
	1,4	59,0	538	2,1	207	642	3,0	277	818	3,8	325	956	5,5	366	1310
	-	-	-	2,3	159	702	3,1	272	874	3,9	282	1019	5,6	325	1367
	-	-	-	2,4	116	758	3,2	188	931	4,1	250	1084	5,8	297	1429
	-	-	-	2,5	93	829	3,4	145	990	4,2	209	1135	5,9	257	1486
	-	-	-	2,7	27	900	3,5	114	1050	4,4	168	1189	6,0	232	1551
Ln XMW 5202	-	-	-	-	-	-	-	-	-	4,5	141	1259	6,3	182	1670
An XMW 4146	-	-	-	-	-	-	-	-	-	4,6	77	1296	-	-	-
Liquid pressure (bar)		0,7			1,4			2,1			2,8			4,2	

SIPHON PRINCIPLE - INTERNAL MIX - FULL CONE JET

This set-up offers the same performances as the set-ups shown at page 15, with a larger capacity. See previous page for materials.

SET-UP CODE	AIR PRESSURE (BAR)	AIR CAPACITY (NL/MIN)	LIQUID CAPACITY (LPH)							PA	HM
SUC 2230	0,7	360	-	-	-	40	-	-	-	1,5	6100
	1,5	570	-	-	-	97	64,0	-	-	2,0	6700
	2,0	660	-	-	-	117	90,0	-	-	3,0	7300
	3,0	870	-	260,0	225	150	123,0	90	-	3,5	7900
	3,5	990	300	265,0	235	163	133,0	104	-	4,0	8800
	4,0	1100	305	270,0	240	170	143,0	115	-	5,0	9800
Ln XMW 5201	5,0	1300	315	280,0	250	183	157,0	129	53	5,6	10700
An XMW 4145	5,6	1450	320	290,0	255	188	164,0	136	62	-	-
			450	300	150	100	200	300	600		
			Gravity head (mm)			Suction head (mm)					

OPTIONS AND ACCESSORIES

SINGLE AIR INLET (BODY OPTION U)

Air actuated atomizers can be supplied with a single air inlet for both the atomizing process and the air cylinder, which allows to operate a line of atomizers with only one air line and avoids air waste during the dead cycle times when atomizing is stopped. With this layout the liquid inside the set-up, at shut-off time, will be atomized with a low air/liquid ratio and large drops may be produced: this option may be used for long dead times in atomizing cycles when some large droplet may be tolerated and it is necessary to limit system investment cost.
Minimum working pressure 2 bar.

AUTOMATIC WITH LOCKING-NEEDLE SCREW

MX series atomizers can be automatic with a locking-needle screw. The utility consists in being able to manually close the needle, blocking the operation independently from the pressure of the driving air. This option is used to temporarily block one or more atomizers of a line without disturbing the working of the others.

XMW 1021 XX

SPECIAL MATERIALS AND COATINGS

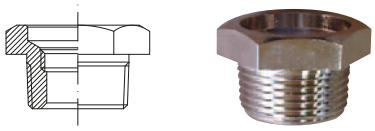
Our engineering office is available to design, test and produce bodies, set-ups and complete systems according to the customer requirements. Special parts, bodies and systems which suit specific customer needs can be arranged under confidentiality agreements, supplied exclusively and not advertised.

SPECIAL DESIGN

Our engineering office is available to design, test and produce bodies, set-ups and complete systems according to the customer requirements. Special parts, bodies and systems which suit specific customer needs can be arranged under confidentiality agreements, supplied exclusively and not advertised.

ATOMIZER WALL MOUNTING

It is often convenient to mount atomizers through the wall of a tank or a duct for air treatment, keeping the atomizers and the feed lines on the outside for ease of maintenance. The following parts can serve this purpose for both MW standard atomizers and MX air actuated ones.



XMW 0021 XX

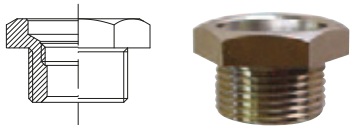
WALLS THICKER THAN 10 MM

A nipple XMW 0021 xx with an outer tapered thread 3/4" BSPT is recommended, with a corresponding passage in the wall threaded 3/4" straight thread.

WALLS THINNER THAN 10 MM

For thin walls it is recommended to use a XMW 0020 xx nipple with a 3/4" straight thread, secured through the locknut VAC 0076 xx and the VDA 26A1 P7 seal. The above three parts can be ordered together with the assembly code XMW 0025 xx. A simple hole with 27 mm diameter is required into the wall.

XMW 0025 XX



XMW 0020 XX

VDA 26A1 P7

VAC 0076 XX

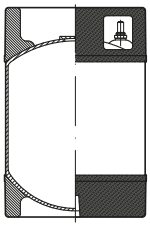
MATERIALS	NIPPLE, LOCKNUT	B1 AISI 303 STAINLESS STEEL
		T8 NICKEL PLATED BRASS
	SEAL	P7 OIL PROOF SEAL MATERIAL

UMR

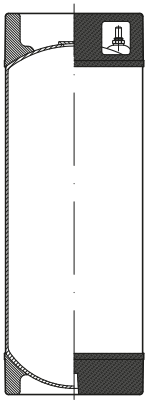
PRESSURE TANKS

These tanks make it possible to produce atomized sprays in places where a liquid supply under pressure is not available.
These tanks, once filled with the required liquid quantity, are put under pressure with the aid of compressed air and are then ready to serve as a source of liquid under pressure. Completely built out of high quality stainless steel, UMR tanks have the upper and bottom part protected by a rubber lining and are supplied complete of an air tight cover, pressure safety valve and, if required, quick connection nipples. The product codes in the following table are given for tanks with cover only, and for tanks with cover and connection nipples.
The maximum operation pressure is given for each type, according to PED norms, from a self-sticking label, see LP value in the table.

MATERIALS	BODY	B2 AISI 304 STAINLESS STEEL
	BASE & HANDLES	E8 SYNTHETIC RUBBER (NBR)
	QUICK CONNECTION	RAPIDI E31 DELRIN ®
	O-RING	E0 EPDM



CODE COVER ONLY	COVER AND NIPPLES	CA liters	D mm	H mm	W kg	LP bar
UMR 0090 B2	UMR C090 B2	9	232	340	3,7	4,9
UMR 0190 B2	UMR C190 B2	18	219	630	4,3	4,9

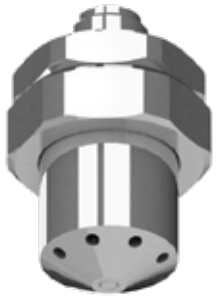


In many industries, such as in metals industry or chemical industry, bi-phase water-air atomizers are manly, but not only, used to suppress and cool fumes. In these situations, it is very important to have products that give a homogenous distribution of the nebulized jet that interact with the gaseous phase, and to have the possibility to work with a wide range of pressures, both for water and air.

PNR Italia 50-years' experience allows to find different solutions for the difficult problems the company has faced for its clients, and in this page you can find some special atomizers that have been created, with a special attention to their industrial applications.

MF

In many industrial processes requiring gas cooling, fumes suppression or the injection of chemicals, it is necessary to use suitable air atomizing nozzles. PNR bi-phase nozzles MF series are products specifically designed to improve the efficiency of the manufacturing processes with a reduced energy consumption and a low clogging risk. The special geometry of the MF air atomizing nozzles provides a uniform spray pattern and small droplets.



MF

MN, MO

The MN series atomizers are normally used to cool blooms and billets. They have a full cone spray pattern and a mounting system to the support plates through two pins and O-rings in Viton. They can be supplied with 1/4" or 3/8" female liquid/air connections upon request. All MN atomizers are supplied with a capacity/pressure chart so to be able to adjust the pumps to the capacities required by the plant.

The MO atomizers with oval spray coverage are normally used to cool blooms and billets. They have a fastening system to lock them on the supporting plates through two pins and O-ring in Viton. On request they can be supplied with 1/4" or 3/8" female liquid/air connections upon request. All MO atomizers are supplied with a capacity/pressure chart in order to adjust the pumps to the capacities required for the plant.

MN

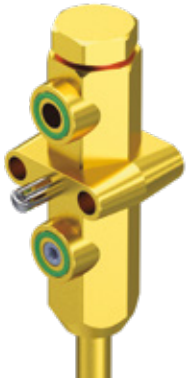
MO

MB, MT

In continuous casting, and in slab casting in particular, lance atomizers replace conventional compact atomizers, currently called block atomizers, where the atomizer body is equipped with an extension and the spray tip is located at the exit end of the extension. The reasons of this replacement are due either to the geometrical need to insert the spraying pipe between rolls, whose clearance is often very small and prevents the use of block atomizers, or to the convenience to position the feeding pipes far from the intensely heated area near the slabs.

Lance atomizers can be classified according to different parameters:

- *Atomizer's body:* the body where atomization is generated is matched by a plug-in connection to fluid feeding ducts, may have different shapes according to the model and may be casted or machined.
- *Geometry of the pipe:* straight pipe, or bent type
- *Connections of the pipe to the body*: the extension pipe is welded onto the block body, or the extension pipe is screwed to the block body with a locknut.



MB

MT

RX - RW - RZ

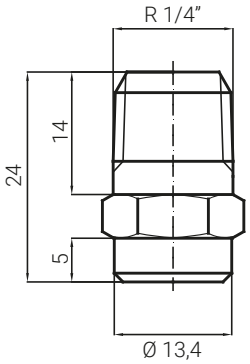
RX and RZ hollow cone nozzle delivers a very finely atomized hollow cone spray, even at low pressure values. They contain a precisely machined insert with narrow passages that can be easily disassembled for cleaning in case of obstruction. Clogging can be avoided placing a fine mesh strainer on the main manifold or using an individual filter.
RW atomizers works in the same way, but the nozzle is mounted on the pipe by means of a welded nipple ZAA and a locknut VAA.

THREAD SPECIFICATION:
BSPT, NPT, nipple and locknut

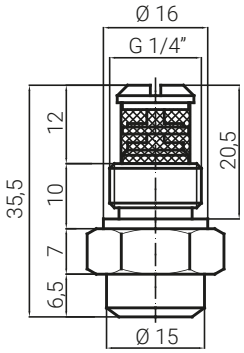
TYPICAL APPLICATIONS:
dust control, humidification, deodorant spray, disinfectant liquid spray, exhaust scrubbers.

SUGGESTED FILTERS:
We suggest to use a threaded filter VEF to protect the nozzle against clogging. You can choose between 50, 75 or 100 mesh.

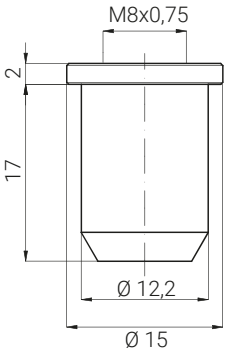
RX



RZ (+ VEF)



RW



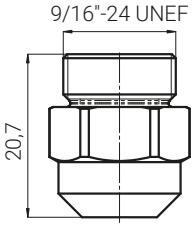
	CODE	D mm	Capacity at different pressure values									l/ora bar
			1.5	2.0	3.0	4.0	5.0	6.0	10	15	20	50
80°	RXT 0060 xx	0.50		2.94	3.60	4.16	4.65	5.09	6.57	8.05	9.30	14.7
	RXT 0100 xx	0.50		4.90	6.00	6.93	7.75	8.49	11.0	13.4	15.5	24.5
	RXT 0130 xx	0.70	5.52	6.37	7.80	9.01	10.1	11.0	14.2	17.4	20.1	31.8
	RXT 0190 xx	0.70	8.06	9.31	11.4	13.2	14.7	16.1	20.8	25.5	29.4	46.5
	RXT 0250 xx	1.00	10.6	12.2	15.0	17.3	19.4	21.2	27.4	33.5	38.7	61.2
	RXT 0380 xx	1.00	16.1	18.6	22.8	26.3	29.4	32.2	41.6	51.0	58.9	93.1
	RXT 0510 xx	1.50	21.6	25.0	30.6	35.3	39.5	43.3	55.9	68.4	79.0	125
	RXT 0650 xx	1.60	27.6	31.8	39.0	45.0	50.3	55.2	71.2	87.2	101	159
	RXT 0780 xx	1.90	33.1	38.2	46.8	54.0	60.4	66.2	85.4	105	121	191
	RXT 0910 xx	1.90	38.6	44.6	54.6	63.0	70.5	77.2	99.7	122	141	223
	RXT 1116 xx	1.90	49.2	56.8	69.6	80.4	89.9	98.4	127	156	180	284
	RXT 1143 xx	1.90	60.7	70.1	85.8	99.1	111	121	157	192	222	350
	RXT 1166 xx	2.20	70.4	81.3	99.6	115	129	141	182	223	257	407

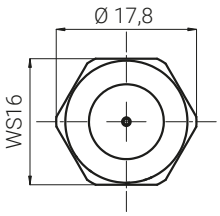
	CODE	D mm	Capacity at different pressure values									l/min bar
			1.5	2.0	3.0	4.0	5.0	6.0	10	15	20	50
60°	RZQ 0080 xx	0.45		0.07	0.08	0.09	0.10	0.11	0.15	0.18	0.21	0.33
	RZQ 0120 xx	0.55		0.10	0.12	0.14	0.15	0.17	0.22	0.27	0.31	0.49
	RZQ 0250 xx	0.80	0.18	0.20	0.25	0.29	0.32	0.35	0.46	0.56	0.65	1.02
	RZQ 0390 xx	1.00	0.28	0.32	0.39	0.45	0.50	0.55	0.71	0.87	1.01	1.59
	RZQ 0560 xx	1.20	0.40	0.46	0.56	0.65	0.72	0.79	1.02	1.25	1.45	2.29
	RZQ 0780 xx	1.40	0.55	0.64	0.78	0.90	1.01	1.10	1.42	1.74	2.01	3.18
	RZQ 1100 xx	1.60	0.71	0.82	1.00	1.15	1.29	1.41	1.83	2.24	2.58	4.08
	RZQ 1140 xx	1.90	0.99	1.14	1.40	1.62	1.81	1.98	2.56	3.13	3.61	5.72
	RZQ 1170 xx	2.10	1.20	1.39	1.70	1.96	2.19	2.40	3.10	3.80	4.39	6.94
	RZQ 1200 xx	2.30	1.41	1.63	2.00	2.31	2.58	2.83	3.65	4.47	5.16	8.16

RW capacities are the same as RX nozzle. To have the complete product code, you just have to change “RX” with “RW”.

The last two letters (“xx”) indicate the material, and must be changed with one of the following:
B1 = AISI 303 Stainless steel
B31 = AISI 316L Stainless steel
T1 = Brass

RS





RS nozzle series are designed to atomize water in high pressure and produce a very fine water mist spray. The nozzles are suitable for applications such as humidification and dust suppression.

THREAD SPECIFICATION:
Male 9/16" - 24 UNEF

TYPICAL APPLICATIONS:
humidification, dust suppression.

ABBREVIATION LIST

AH	Air capacity	Nmc/hour
AM	Air capacity	Nl/min
AA	Atomizing air inlet	inch
AC	Cylinder air inle	inch
An	Air nozzle code	--
C	Spray width	mm
CA	Internal volume	liters
CH	Wrench size	mm
HM	Maximum spray throw	mm
HR	Length of coherent spray	mm
LI	Liquid inlet size	inch
Ln	Liquid nozzle code	--
LP	Max operation pressure	bar
PA	Air pressure	bar
PL	Liquid pressure	bar
WH	Water capacity	l/hour
WM	Water capacity	l/min

PRODUCT WARRANTY

PNR products will be replaced or repaired at the option of PNR and free of charges if found defective in manufacturing, labelling and packaging. The above conditions will apply if notice of defects is received by PNR within 30 days from date of product installations or one year from date of shipment.
The cost of above said replacement or repair shall be the exclusive remedy for any breach of any warranty, and PNR shall not be held liable for any damage due to personal injuries or commercial losses coming from product malfunction. It is self-understood that no warranty may apply in case our products have been operated under nonacceptable conditions, like for example (but not limited to):

- Operation at pressures exceeding those shown in catalogue performance table
- Operation with or exposure to liquids containing abrasive particles
- Operation with or exposure to liquids producing a chemical attack on the nozzle material
- Mechanical damages to nozzle orifices, nozzle spray edge or body due to careless handling or assembling.

In all above cases, the costumer must accept a nozzle life reduction below life expected, or performance parameters below the values in the catalogue. The guarantee may be exercised as follows:

- By sending a precautionary report to PNR on the detected damages. This report can also be sent by email to this address: quality@pnr.it
- If PNR ascertains that the manufacturing faults are actually subject to the warranty, the product shall have be returned to the manufacturer in its original packaging prior request of authorization to the manufacturer and receipt of manufacturer's written authorization.
- The rejected goods shall have be returned by the means that PNR will communicate to the customer and the transportation costs of returned merchandise will be entirely borne by the manufacturer.

Our products are manufactured with the best care and according to the latest developments of the technology available. However we cannot assure that every one of our products is perfectly fit for every specific application. The information in this catalogue is provided "as seen" and so we offer no warranty of any kind with respect to the subject matter or accuracy of the information contained herein. This publication may include technical inaccuracies or typographical errors and changes may be periodically made to the information herein without prior notice.

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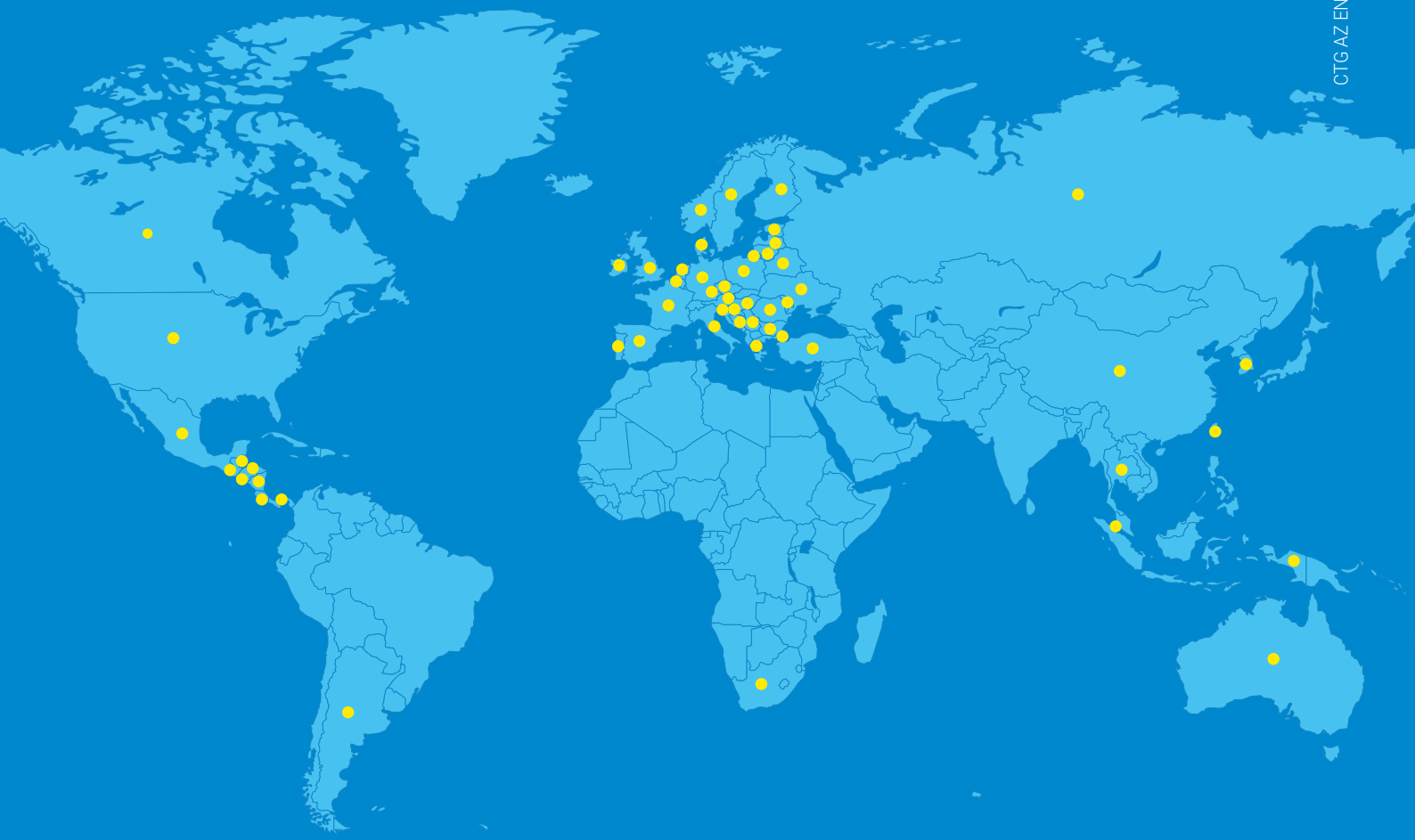

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